

EXAMINATION AND EVALUATION DIVISION DEPARTMENT OF POLYTECHNIC EDUCATION (MINISTRY OF HIGHER EDUCATION)

MECHANICAL ENGINEERING DEPARTMENT

FINAL EXAMINATION

JUNE 2012 SESSION

J3022 - MATERIAL TECHNOLOGY 1

DATE: 24 NOVEMBER 2012(SATURDAY) DURATION: 2 HOURS (8:30AM-10:30AM)

This paper consists of FOUR(4) pages including the front page. Essay (6 questions – answer 4 questions)

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J3022 - MATERIAL TECHNOLOGY 1

Complete the table below.

| Element | Atomic Number | Numbers of Neutron | Atomic Mass | Elektron Valence | |
|-----------|------------------|--------------------|----------------|---------------------|--|
| A | 2 | 2 | 4 | 8 | |
| Magnesium | В | 12 | 24 | 2 | |
| Aluminium | 13 | C | 27 | 3 | |
| Lithium | 3 | 4 | D | 1 | |
| Ferum | 26 | Е | 56 | - | |
| Sulphur | 16 | 16 | 32 | F | |

A D E vi.

(6 marks)

(5 marks)

QUESTION 2

Describe what is carbon steel and give THREE (3) types of carbon steel. (6 marks) a) Lists FOUR (4) advantages in using electric arc furnace. b) (4 marks)

Lists FIVE(5) reasons for alloying the steel.

Explain the process of steel manufacturing using basic oxygen furnace. d) (10 marks)

QUESTION 3

c)

- State THREE(3) types of low carbon steel and explain clearly one of them. (5 marks)
- b) Beside carbon, there were other common elements found in plain carbon steel such as Mn(1.0%), Si(0.3%), S(0.05%) and P(0.05%). Lists FOUR (4) purpose why these elements were added into steel. (8 marks)
- Sketch a diagram dimensional changes of pure iron over temperature. c) (3 marks)
- Derive the term of ferrite and pearlite. Compare ferrite and pearlite micro spectrum from the perspective of tensile strength, percentage of elongation and hardness. (9 marks)

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QUESTION 4

| a) | Define the mechanical features below: i) Ductility | | |
|------|---|------------------------|--|
| | ii) Elasticity | (4 marks) | |
| b) | Explain how the value of Brinell hardness testing influenced the mechanical properties. | | |
| c) | Describe the condition of cracking in Charpy impact testing for the material below: i) metal ii) polymer | (8 marks) | |
| d) | Explain briefly the ultrasound process (non-destructive testing) is carried out. | (9 marks) | |
| QUES | STION 5 | | |
| a) | Explain the reactions of Ferrus (Fe) and Copper (Cu) in electrochemical cell (with the chemical reactions). | (7 marks) | |
| b) | Describe the form of corrosion below: i. Intergranular Corrosion ii. Concentrated Corrosion | (5 marks) (5 marks) | |
| c) | Aluminum is one of the popular metals. To improve the mechanical properties, other elements being added to Aluminium. Describe the aluminum alloys below: i) Aluminum-Manganese Alloys | (4 marks) | |
| OHE | ii) Aluminum-Silicone Alloys | (4 marks) | |
| QUES | STION 6 | | |
| a) | Define the metal work process below i. Cold working ii. Hot Working | (4 marks) | |
| b) | Give TWO (2) advantage and TWO (2) disadvantage of cold working | (6 marks) | |
| c) | Describe by using a diagram how the drawing process to produce a product. | | |
| d) | State THREE (3) type of hot working | (3 marks) | |